

Ni Sepharose[™] 6 Fast Flow HisPrep[™] FF 16/10 HisTrap[™] FF

Purifying histidine-tagged recombinant proteins by immobilized metal affinity chromatography (IMAC) continues to grow in popularity. Nickel (Ni²+) is the most commonly used metal ion in IMAC purifications. Ni Sepharose 6 Fast Flow is a BioProcess™ medium (resin) that combines the advantages of using Ni²+ for purification of histidine-tagged proteins with the well-established properties of the Sepharose Fast Flow platform.

Key features include:

- Fast, reliable scale-up of histidine-tagged protein purifications
- High protein binding capacity, and minimal leakage of Ni²⁺ ions
- Compatible with a very wide range of reducing agents, detergents, and other additives
- As a BioProcess medium, Ni Sepharose 6 Fast Flow meets industrial demands with security of supply and comprehensive regulatory support
- Available as prepacked HisPrep and HisTrap columns for added speed, convenience, and reproducibility
- Suitable for gravity-flow purification using
 His GraviTrap™ columns, and multiwell plate screening
 using His MultiTrap™ plates

IMAC Sepharose 6 Fast Flow is a related affinity medium, supplied free of metal ions, allowing the user to optimize selectivity by charging the medium with the most appropriate metal ion (see data file 28-4041-06 for more details).

Chromatography medium characteristics

Ni Sepharose 6 Fast Flow consists of 90 µm beads of highly cross-linked agarose, to which a chelating ligand has been immobilized. The chelating ligand is immobilized to



Fig 1. Ni Sepharose 6 Fast Flow is available for a broad range of applications, from convenient, prepacked HisTrap FF laboratory-scale columns to bulk auantities.

the Sepharose 6 Fast Flow matrix at a density that, when charged with Ni²⁺ ions, exhibits a high binding capacity for proteins. Furthermore, leakage of Ni²⁺ ions is minimized.

The medium is compatible with a wide range of additives commonly used in the purification of histidine-tagged proteins. Table 1 lists the main characteristics of Ni Sepharose 6 Fast Flow. The medium is easy to work with and convenient to pack in a wide variety of columns, from laboratory- to production-scale (Fig 1).

BioProcess media

BioProcess media are developed and supported for production-scale chromatography. Ni Sepharose 6 Fast Flow is a BioProcess medium and therefore fulfills essential criteria for validated production-scale manufacture, secure supply, scalability, and regulatory support. Regulatory Support Files (RSF) are available to assist process validation and submissions to regulatory authorities.

Ni Sepharose 6 Fast Flow is supplied preswollen in 5 mL, 25 mL, 100 mL, 500 mL, 1 L and, 5 L packs. The medium is easy to pack in a wide range of columns (Table 2). Full user instructions for packing, optimization, operation, cleaning, and recharging are supplied with each pack.

Table 1. Main characteristics of Ni Sepharose 6 Fast Flow

| Matrix | Highly cross-linked 6% spherical agarose |
|--|---|
| Average particle size | 90 μm |
| Dynamic binding capacity ¹ | Approx. 40 mg histidine-tagged protein/mL medium |
| Metal ion capacity | Approx. 15 µmol Ni ²⁺ /mL medium |
| Max. linear flow velocity ² | 600 cm/h (20 mL/min) using XK 16/20 column with 5 cm bed height |
| Recommended flow velocity 2 | 150 cm/h |
| Max. operating pressure [†] | 0.1 MPa, 1 bar (when packed in XK columns. May vary if used in other columns) |
| Compatibility during use | Stable in all commonly used buffers, reducing agents, denaturants, and detergents, see Table 8. |
| Chemical stability ³ | 0.01 M HCl, 0.1 M NaOH. Tested for 1 week at 40°C. 1 M NaOH, 70% acetic acid. Tested for 12 h. 2% SDS. Tested for 1 h. 30% 2-propanol. Tested for 30 min. |
| pH stability ³ | Cleaning ⁴ : 2 to 14 Working ⁵ : 3 to 12 |
| | Storage 4°C to 30°C in 20% ethanol |

Dynamic binding capacity conditions:

Sample: 1 mg/mL (histidine),-tagged pure proteins (M, 43 000) in binding buffer (capacity at 10% breakthrough) or (histidine),-tagged protein (M, 28 000) bound from *E. coli* extract

Column volume: 0.25 mL or 1 mL

Flow rate: 0.25 mL/min or 1 mL/min, respectively

Binding buffer: 20 mM sodium phosphate, 500 mM NaCl, 5 mM imidazole, pH 7.4 Elution buffer: 20 mM sodium phosphate, 500 mM NaCl, 500 mM imidazole, pH 7.4

Note: Dynamic binding capacity is protein-dependent.

- H₂O at room temperature.
- Ni²⁺-stripped medium.
- 4 Refers to the pH interval for regeneration
- Sefers to the pH interval where the medium is stable over a long period of time without adverse effects on its subsequent chromatographic performance

Prepacked columns

Ni Sepharose 6 Fast Flow is available in the prepacked column formats HisPrep FF 16/10 and HisTrap FF.

HisTrap FF and HisTrap FF crude columns

HisTrap FF and HisTrap FF crude 1 mL and 5 mL prepacked columns offer reliable and convenient purification of histidine-tagged recombinant proteins. The columns are simple to operate with a syringe and the supplied Luer adapter. The columns can also be used with a pump or chromatography system such as ÄKTATM systems. Note

that ÄKTA chromatography systems include preset method templates for HisTrap FF and HisTrap FF crude, which further enhances the simplicity of operation and reproducibility. In addition, multiple columns can be easily connected in series for increased purification capacity.

Table 2. Recommended columns for Ni Sepharose 6 Fast Flow at different scales of operation

| Column | Inner diam. (mm) | Bed volume | Bed height max (cm) |
|-------------------------|---------------------|---------------|------------------------|
| Laboratory-scale | | | |
| Tricorn™ 5/20 | 5 | up to 0.55 mL | 2.8 |
| Tricorn 5/50 | 5 | up to 1.1 mL | 5.8 |
| Tricorn 10/20 | 10 | up to 2.2 mL | 2.8 |
| Tricorn 10/50 | 10 | up to 4.5 mL | 5.8 |
| Tricorn 10/100 | 10 | up to 8.5 mL | 10.8 |
| XK 16/20 | 16 | up to 30 mL | 15 |
| XK 16/40 | 16 | up to 70 mL | 35 |
| XK 26/20 | 26 | up to 80 mL | 15 |
| XK 26/40 | 26 | up to 190 mL | 35 |
| XK 50/20 | 50 | up to 275 mL | 15 |
| XK 50/30 | 50 | up to 510 mL | 25 |
| Production-scale | | | |
| BPG 100/500 | 100 | up to 2.0 L | 26 |
| BPG 140/500 | 140 | up to 4.0 L | 26 |
| BPG 200/500 | 200 | up to 8.2 L | 26 |
| BPG 300/500 | 300 | up to 18.0 L | 26 |
| BPG 450/500 | 450 | 17.2-34.4 L | 23 |
| Chromaflow™ 400/100-300 | 400 | 13-38 L | 30 |
| Chromaflow 600/100-300 | 600 | 28-85 L | 30 |
| AxiChrom™ 50/300 | 50 | 0.20-0.59 L | 30 |
| AxiChrom 70/300 | 70 | 0.38-1.15 L | 30 |
| AxiChrom 100/300 | 100 | 0.79-2.36 L | 30 |
| AxiChrom 140/300 | 140 | 1.54-4.62 L | 30 |
| AxiChrom 200/300 | 200 | 3.14-9.4 L | 30 |
| AxiChrom 400/300 | 400 | 13-38 L | 30 |
| AxiChrom 600/300 | 600 | 28-85 L | 30 |
| AxiChrom 800/300 | 800 | 50-151 L | 30 |
| AxiChrom 1000/300 | 1000 | 79-236 L | 30 |

The main benefit of using HisTrap FF crude is that unclarified cell lysate can be directly loaded on the columns without the need for pretreatment of the sample, for example, by filtration or clarification. Detailed information is available in the instructions included with each pack.

HiTrap™ columns are made of biocompatible polypropylene. The porous top and bottom frits are fully compatible with the high flow rate property of Ni Sepharose 6 Fast Flow. Columns are delivered with a stopper on the inlet and a snap-off end on the outlet. Table 3 lists the main properties of HisTrap FF and HisTrap FF crude 1 mL and 5 mL. Note that the columns cannot be opened or repacked.

Table 3. Main characteristics of HisTrap FF and HisTrap FF crude columns

| Medium | Ni Sepharose 6 Fast Flow (see Table 1) |
|--------------------------------|--|
| Column volumes | 1 mL or 5 mL |
| Column dimensions (i.d. × H) | 0.7×2.5 cm (1 mL column) 1.6×2.5 cm (5 mL column) |
| Recommended flow rate* | 1 mL/min (1 mL column) 5 mL/min (5 mL column) |
| Maximum flow rates* | 4 mL/min (1 mL column) 20 mL/min (5 mL column) |
| Column hardware pressure limit | 5 bar (0.5 MPa, 73 psi) |
| Storage | 20% ethanol |
| Storage temperature | 4°C to 30°C |

^{*} H₂O at room temperature

HisPrep FF 16/10

HisPrep FF 16/10 prepacked columns with a 20 mL bed volume provide fast, reproducible purifications of histidine-tagged proteins. The columns are simple to operate and compatible with single-pump chromatography configurations, as well as ÄKTA systems.

HiPrep™ 16/10 columns are made of transparent, biocompatible polypropylene. Table 4 lists the main characteristics of HisPrep FF 16/10. Note that HisPrep FF 16/10 columns cannot be opened or repacked.

Table 4. Main characteristics of HisPrep FF 16/10 columns

| Medium | Ni Sepharose 6 Fast Flow (see Table 1) |
|--------------------------------|---|
| Bed volume | 20 mL |
| Bed height | 100 mm |
| Inner diameter | 16 mm |
| Column hardware | Polypropylene |
| Recommended flow rate* | 1 to 10 mL/min (30 to 300 cm/h) |
| Maximum flow rate* | 10 mL/min (300 cm/h) |
| Column hardware pressure limit | 5 bar (0.5 MPa, 73 psi) |
| Storage | 20% ethanol |
| Storage temperature | 4°C to 30°C |

H₂O at room temperature

Gravity-flow column purification

Ni Sepharose 6 Fast Flow is particularly useful for gravity-flow purification of histidine-tagged proteins using prepacked His GraviTrap columns. The single-use columns offer simple gravity-flow purifications without any need for a chromatography system. With a high binding capacity, large sample volumes can be applied and the histidine-tagged protein is purified rapidly in a small elution volume. For more information about His GraviTrap, see data file 11-0036-90.

Multiwell plate screening and purification

His MultiTrap FF are 96-well filter plates prepacked with Ni Sepharose 6 Fast Flow to simplify screening and small scale purification of up to 1 mg of histidine-tagged protein/well. The plates provide high well-to-well and plate-to-plate reproducibility, delivering consistent results.

His MultiTrap FF can be operated on a robotic system or manually by centrifugation or vacuum. The purification protocol can easily be scaled up for use with larger column formats such as HisTrap FF and HisPrep FF 16/10 or for use with larger laboratory- and production-scale columns (Table 2). For more information about His MultiTrap, see data file 11-0036-63.

Minimal nickel leakage

The ability of Ni Sepharose 6 Fast Flow to bind and hold nickel ions was tested by charging the medium with Ni²⁺ and then exposing it to harsh acidic conditions (pH 4.0). The amount of nickel stripped-off by this treatment was calculated as the difference between the amount charged and the amount still bound.

Below, nickel leakage and other performance data for Ni Sepharose 6 Fast Flow have been compared with other products on the market also intended for histidine-tagged protein purification—Ni-NTA SuperflowTM and HIS-Select^{TM*} (Qiagen GmbH and Sigma-Aldrich Co., respectively).

For Ni Sepharose 6 Fast Flow, very low leakage was seen over a wide interval of nickel capacities tested, demonstrating that the synthesis and coupling procedures used in manufacturing result in a highly homogeneous chelating ligand. In contrast, nickel leakage from Ni-NTA Superflow, investigated using the same test, was found to be 9% on average (batch-to-batch variation), compared to < 5% for Ni Sepharose 6 Fast Flow (data not shown). Minimal nickel leakage with Ni Sepharose 6 Fast Flow minimizes protein precipitation and other problems, leading to higher yields.

Ni²⁺ leakage during purification

Purification of histidine-tagged maltose binding protein, MBP-(histidine)₆, was performed in combination with Ni²⁺ leakage determination. Figure 2 shows the SDS-PAGE results. Table 5 summarizes purity and yield as well as Ni²⁺ leakage data.

 $\textbf{Table 5.} \ \text{MBP-(histidine)}_{\scriptscriptstyle{6}} \ \text{purification results including Ni}^{\scriptscriptstyle{2+}} \ \text{leakage data}$

| Amount eluted pool (mg) | Yield (%) | | Total Ni ²⁺ in pool (nmol) | |
|-------------------------|-----------|-----|---------------------------------------|------|
| 6.5 | 82 | 341 | 17.4 | 0.12 |

^{*} All experiments followed the manufacturer's instructions and were performed at GE Healthcare's laboratories.

Column: HisTrap FF 1 mL

Sample: MBP-(histidine), in E. coli extract

Bindina buffer: 20 mM sodium phosphate, 25 mM imidazole, 500 mM NaCl, pH 7.4 Elution buffer: 20 mM sodium phosphate, 500 mM imidazole, 500 mM NaCl, pH 7.4 Flow rate

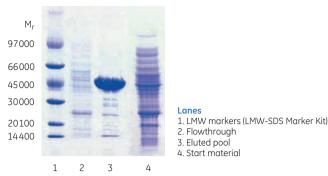


Fig 2. Purification of MBP-(histidine), on HisTrap FF 1 mL, and SDS-PAGE analysis under nonreducing conditions (ExcelGel™ SDS Gradient 8-18).

Repeated purification without Ni²⁺ recharging

Reproducibility in terms of purity, selectivity, and recovery over a number of repeated runs without stripping, cleaning, or Ni²⁺ recharging was investigated. Six repeated purifications of MBP-(histidine), and five repeated purifications of histidinetagged green fluorescent protein, GFP-(histidine)_c, from E. coli extract, were run on HisTrap FF 1 mL and HisPrep FF 16/10 columns, respectively. The SDS-PAGE analysis and chromatograms (Figs 3 and 4) showed good reproducibility. The purity of the target protein did not change and no variation in recovery was observed. Furthermore, Ni²⁺ leakage was low in all cases (Table 6).

Note: The number of reproducible runs without Ni²⁺ recharging and cleaning will depend on the sample and protein used.

Column: HisTrap FF 1 mL

Sample: MBP-(histidine)₆ in E. coli extract

20 mM sodium phosphate, 5 mM imidazole, 500 mM NaCl, pH 7.4 Bindina buffer: Elution buffer: 20 mM sodium phosphate, 5-200 mM imidazole, 500 mM NaCl, pH

7.4 (linear aradient)

Flow rate: 1 mL/min

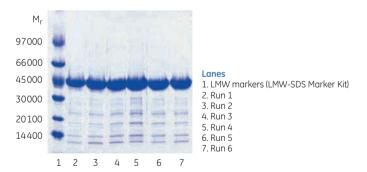


Fig 3. Six repeated purifications of MBP-(histidine), from E. coli extract on Ni Sepharose 6 Fast Flow without stripping, cleaning, or Ni²⁺ recharging. Analysis by SDS-PAGE (nonreducing conditions; ExcelGel SDS Gradient 8-18 of the eluted pools shows excellent reproducibility.

Column: HisPrep FF 16/10

Sample: GFP-(histidine), in E.coli lysate Sample volume: 20 mL, ~140 ma GFP-(histidine). Binding and

wash buffer: Elution buffer:

20 mM sodium phosphate, 500 mM NaCl, 5 mM imidazole, pH 7.4 20 mM sodium phosphate, 500 mM sodium chloride,

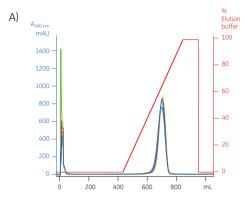
250 mM imidazole, pH 7.4

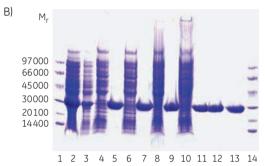
Flow rate: 5 mL/min (150 cm/h)

Gradient: 0% to 100% elution buffer in 400 mL (20 CV)

Detection:

System: ÄKTAexplorer 100





Lanes

- 1. LMW markers (LMW-SDS Marker Kit)
- 2. Start material GFP-(histidine), in E.coli lysate, diluted 5×
- 3. Start material GFP-(histidine) in E.coli lysate, diluted 10×
- 4. Flowthrough, HisPrep 16/10 FF (first-generation column)
- 5. Eluted pool, HisPrep 16/10 FF (first-generation column)
- 6. Flowthrough, HisPrep 16/10 FF, run 1
- 7. Eluted pool, HisPrep 16/10 FF, run 1 8 Flowthrough HisPrep 16/10 FF run 2
- 9. Fluted pool, HisPrep 16/10 FF, run 2
- 10. Flowthrough, HisPrep 16/10 FF, run 3
- 11. Eluted pool, HisPrep 16/10 FF, run 3
- 12. Eluted pool, HisPrep 16/10 FF, run 4
- 13. Eluted pool, HisPrep 16/10 FF, run 5
- 14. LMW markers (LMW-SDS Marker Kit)

Fig 4. Purification of GFP-(histidine), from E. coli extract using HisPrep FF 16/10 columns. (A) Five repetitive purifications on the same HisPrep FF 16/10 column. (B) Analysis by SDS-PAGE (under reducing conditions; ExcelGel SDS Gradient 8–18), stained with Coomassie™, shows high reproducibility.

Table 6. Summary of results from the six repeated purification runs on HisTrap FF 1 mL

| Run | Amount eluted protein (mg) | Yield (%) | Molar ratio Ni ²⁺ /protein |
|-----|----------------------------|-----------|--|
| 1 | 7.5 | 88 | 0.14 |
| 2 | 7.4 | 87 | 0.11 |
| 3 | 7.4 | 87 | 0.08 |
| 4 | 7.2 | 85 | 0.07 |
| 5 | 7.5 | 88 | 0.07 |
| 6 | 7.5 | 88 | 0.06 |

High reproducibility, stability, and compatibility

In Figure 4, HisPrep FF 16/10 columns gave high reproducibility in five repetitive purifications of GFP-(histidine) $_6$ on the same column. The high stability and compatibility of Ni Sepharose 6 Fast Flow makes it well-suited for scaling up purifications of histidine-tagged recombinant proteins. For example, the medium is stable in reducing agents such as DTT at concentrations up to 5 mM.

For best results, we recommend running a blank run without reducing agents before applying samples and buffers containing reducing agents. The same purity and recovery were achieved during repeated runs with 2 and 5 mM DTT on the same column (Fig 5).

Table 7 summarizes the compatibility of Ni Sepharose 6 Fast Flow with commonly used reducing agents, denaturing agents, detergents, additives, and buffer substitutes. In addition, the color of Ni Sepharose Fast Flow is essentially unaltered by low concentrations of reducing agents.

Table 7. Ni Sepharose 6 Fast Flow is compatible with the following reducing agents, denaturing agents, detergents, additives, and buffer substances (at least at the given concentrations)

| Reducing agents* | 5 mM DTE 5 mM DTT 20 mM β-mercaptoethanol 5 mM TCEP 10 mM reduced glutathione |
|-------------------|---|
| Denaturing agents | 8 M urea [†] 6 M Gua-HCl [†] |
| Detergents | 2% Triton™ X-100 (nonionic) 2% Tween™ 20 (nonionic) 2% NP-40 (nonionic) 2% cholate (anionic) 1% CHAPS (zwitterionic) |
| Other additives | 20% ethanol 50% glycerol 100 mM Na ₂ SO ₄ 1.5 M NaCl 1 mM EDTA [‡] 60 mM citrate [‡] |
| Buffer substances | 50 mM sodium phosphate, pH 7.4 100 mM Tris-HCl, pH 7.4 100 mM Tris-acetate, pH 7.4 100 mM HEPES, pH 7.4 100 mM MOPS, pH 7.4 100 mM sodium acetate, pH 4 [†] |

For best results, it is recommended to perform a blank run before including reducing agents in the sample/ buffers. For details, see Instructions 11-0008-87, 11-0008-88, or 11-0008-89.

Column: HisTrap FF 1 mL

Elution buffer:

Flow rate:

Sample: MBP-(histidine), in E. coli extract
Binding buffer: 2 or 5 mM DTT, 20 mM sodium phosphate

er: 2 or 5 mM DTT, 20 mM sodium phosphate, 25 mM imidazole, 500 mM NaCl. pH 7.4

2 or 5 mM DTT, 20 mM sodium phosphate, 500 mM imidazole, 500 mM NaCl, pH 7.4

1 mL/min

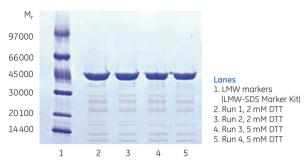


Fig 5. The purity and recovery of repeated separations using Ni Sepharose 6 Fast Flow are not affected by the reducing agent DTT.

High binding capacity

The binding capacity of Ni Sepharose 6 Fast Flow was compared to HIS-Select and Ni-NTA Superflow. Figure 6 presents a binding study using the maximum load of an *E. coli* extract containing GFP-(histidine)₆. Note the differences in loss of GFP-(histidine)₆ during sample application and wash. The purity of the eluted pools was similar according to SDS-PAGE analysis (Fig 6B), while the highest yield was demonstrated for Ni Sepharose 6 Fast Flow (Table 8).

Column volume: 1 mL, (5 mm × 5 cm)

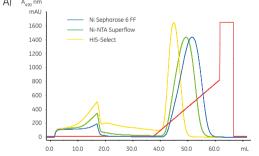
Media: 1) Ni Sepharose 6 Fast Flow, 2) Ni-NTA Superflow, 3) HIS-Select

Sample: GFP-(histidine)₆ in E. coli extract

Binding buffer: 20 mM sodium phosphate, 5 mM imidazole, 500 mM NaCl, pH 7.4

Elution buffer: 20 mM sodium phosphate, 5-250 mM imidazole, 500 mM NaCl, pH 7.4

1 mL/min



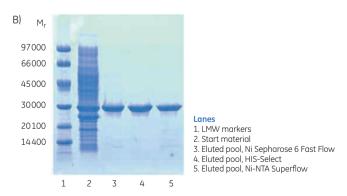


Fig 6. Maximum loading on Ni Sepharose 6 Fast Flow compared to HIS-Select and Ni-NTA Superflow. (A) Columns were loaded with 17 mL *E. coli* extract containing GFP-(histidine)₆. (B) SDS-PAGE (reducing conditions; ExcelGel SDS Gradient 8–18) of eluted pools following purification.

[†] Tested for 1 week at 40°C.

The strong chelator EDTA has been used successfully in some cases at 1 mM. Generally, chelating agents should be used with caution (and only in the sample, not in buffers). Any metal ion stripping may be counteracted by addition of a small excess of MgCl₂ before centrifugation/filtration of the sample. Note that stripping effects may vary with applied sample volume.

Table 8. Amount of protein eluted after purification of GFP-(histidine)₆ on Ni Sepharose 6 Fast Flow, HIS-Select, or Ni-NTA Superflow

| Medium | Amount eluted protein (mg) |
|--------------------------|----------------------------|
| Ni Sepharose 6 Fast Flow | 40 |
| HIS-Select | 25 |
| Ni-NTA Superflow | 35 |

The dynamic binding capacity of Ni Sepharose 6 Fast Flow was also evaluated with pure MBP-(histidine) $_6$ (M $_r$ 43 000) using the parameter 10% breakthrough (Q $_{\rm B,10\%}$). Comparative chromatograms demonstrate that the dynamic binding capacity of Ni Sepharose 6 Fast Flow was 49 mg/mL medium, which greatly exceeded that of Ni-NTA Superflow (14 mg/mL medium, Fig 7).

Column volume: 0.25 mL. (5 mm × 1.3 cm)

Media: 1) Ni Sepharose 6 Fast Flow, 2) Ni-NTA Superflow Sample: Pure MBP-(histidine)₆, M_r 43 000, 1 mg/mL

Binding buffer: 20 mM sodium phosphate, 5 mM imidazole, 500 mM NaCl, pH 7.4

Elution buffer: 20 mM sodium phosphate, 500 mM imidazole, 500 mM NaCl, pH 7.4

Flow rate: 0.25 mL/min

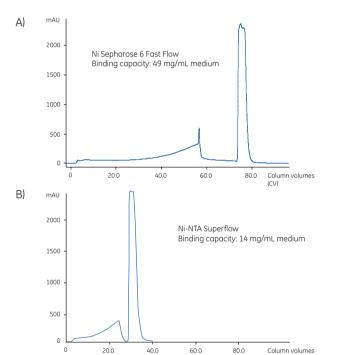


Fig 7. Ni Sepharose 6 Fast Flow has a greater dynamic binding capacity than Ni-NTA Superflow, measured as sample volume applied until 10% breakthrough for MBP-(histidine)₆. Note that the areas of the elution peaks cannot be compared since the highest absorbance signals are above the linear range.

High flow rates

Ni Sepharose 6 Fast Flow provides high performance even at high flow rates. Figure 8 shows the purification of MBP-(histidine)₆ in *E. coli* extract at three different flow rates (1, 2, and 4 mL/min; approx. 150, 300, and 600 cm/h, respectively) in a HisTrap FF 1 mL column. The results show minimal decrease in recovery and purity with increasing flow rate. The overall advantage of being able to increase flow rate is that the total time for protein purification is reduced considerably with a minimal loss in recovery (Table 9).

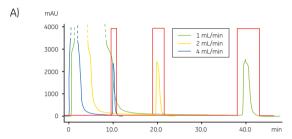
Column: HisTrap FF 1 mL

Sample: MBP-(histidine)₆ in E. coli extract

Binding buffer: 20 mM sodium phosphate, 25 mM imidazole, 500 mM NaCl, pH 7.4

Elution buffer: 20 mM sodium phosphate, 500 mM imidazole, 500 mM NaCl, pH 7.4

Flow rates: 1, 2 and 4 mL/min (approx. 150, 300, and 600 cm/h, respectively)



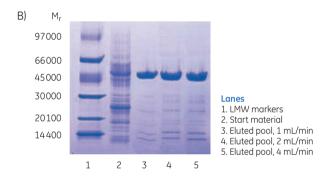


Fig 8. Ni Sepharose 6 Fast Flow provides high performance even at high flow rates. (A) Purification of MBP-(histidine)₆ from *E. coli* extract at three different flow rates. (B) Eluted material analyzed by SDS-PAGE (ExcelGel SDS Gradient 8–18), under nonreducing conditions, confirms that increasing flow rate does not significantly affect the recovery or purity of the purified material.

Table 9. Effects of different flow rates on total purification time and recovery

| Flowrate (mL/min) | Time (min) | Eluted protein (mg) |
|-------------------|------------|---------------------|
| 1 | 48 | 5.4 |
| 2 | 24 | 5.3 |
| 4 | 12 | 5.2 |

Columns: HisTrap FF 1 mL, HisTrap FF 5 mL, HisPrep FF 16/10 (20 mL)

 ${\it Sample:} \qquad \qquad {\it MBP-(histidine)_6 in } \textit{E. coli extract}$

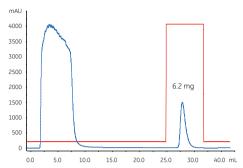
Binding buffer: 20 mM sodium phosphate, 25 mM imidazole, 500 mM NaCl, pH 7.4

Elution buffer: 20 mM sodium phosphate, 500 mM imidazole, 500 mM NaCl, pH 7.4

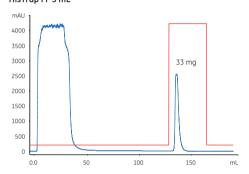
Flow rates: 1 mL/min

HisTrap FF 5 mL: 5 mL/min HisPrep FF 16/10: 5 mL/min

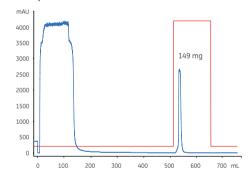
A) HisTrap FF 1 mL



HisTrap FF 5 ml



HisPrep FF 16/10* (20 mL)



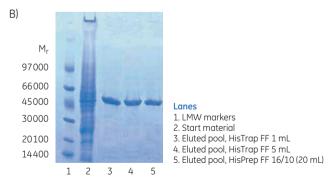


Fig 9. Scale-up from HisTrap FF 1 mL via HisTrap FF 5 mL to a HisPrep FF 16/10 (20 mL) prepacked column. The samples loaded contained approx. 8, 40, and 160 mg MBP-(histidine) $_{\rm s}$, respectively. (A) Recovery in milligram is shown in each chromatogram. (B) SDS-PAGE (ExcelGel SDS Gradient 8–18) under nonreducing conditions confirms that scaling up from the 1 mL to the 20 mL column does not significantly affect the purification results.

Easy scale-up Laboratory scale

Scaling up column dimension using HisTrap and HisPrep columns, while running at the same linear flow rate provides highly consistent results. Figure 9 shows scale-up from HisTrap FF 1 mL via HisTrap FF 5 mL to HisPrep FF 16/10 (20 mL) prepacked columns. The sample used for purification was *E. coli* extract containing MBP-(histidine)₆. Pooled fractions analyzed by SDS-PAGE showed almost identical results in terms of purity and recovery (Fig 9B).

Laboratory- to pilot-scale

To go from laboratory- to pilot-scale, higher sample load is necessary. Scale-up was conducted with a high sample load (88% of the binding capacity) of MBP-(histidine)₆. The high sample load required optimization of the binding and wash buffer to avoid loss of MBP-(histidine)₆ during the wash step, and an imidazole concentration of 5 mM was found to give the best recovery and purity results. Two separate runs were conducted using HisPrep FF 16/10 columns to show the reproducibility of the purification. The protocol was then scaled up 10-fold using an AxiChrom 50 column (Fig 10A). Pooled fractions analyzed by SDS-PAGE gave almost identical results in terms of recovery and purity between the different runs and different scales, indicating a successful process scale-up (Fig 10B).

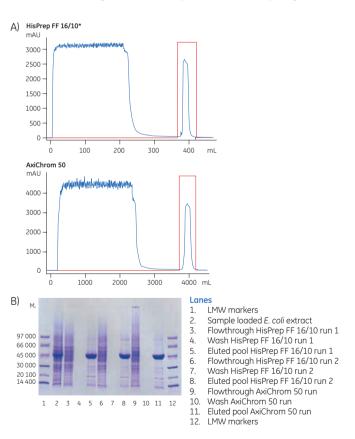


Fig 10. Scale-up from HisPrep FF 16/10 (20 mL) to AxiChrom 50 (210 mL) column. (A) ÄKTAexplorer 100 was used for the purification runs on HisPrep FF 16/10 columns and ÄKTApilot™ was used for AxiChrom 50 purification. All systems were controlled by UNICORN™ software. (B) SDS-PAGE (ExcelGel SDS Gradient 8 to 18) under nonreducing conditions shows the reproducibility of HisPrep runs and demonstrates that scaling up did not significantly affect the purity or recovery.

^{*} Note: Data was obtained using first-generation HisPrep 16/10 columns.

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Acknowledgement

MBP-(histidine), was provided by Phadia, Uppsala, Sweden. GFP-(histidine), was provided by Dr. David Drew, Dept. of Biochemistry and Biophysics, Stockholm University, Stockholm, Sweden.

Ordering information

| Product | Quantity | Code number |
|--------------------------|----------------------------|-------------|
| Ni Sepharose 6 Fast Flow | 5 mL | 17-5318-06 |
| Ni Sepharose 6 Fast Flow | 25 mL | 17-5318-01 |
| Ni Sepharose 6 Fast Flow | 100 mL | 17-5318-02 |
| Ni Sepharose 6 Fast Flow | 500 mL | 17-5318-03 |
| Ni Sepharose 6 Fast Flow | 1 L | 17-5318-04 |
| Ni Sepharose 6 Fast Flow | 5 L | 17-5318-05 |
| HisTrap FF | $5 \times 1 mL$ | 17-5319-01 |
| HisTrap FF | $100 \times 1 \text{ mL*}$ | 17-5319-02 |
| HisTrap FF | $5 \times 5 \text{ mL}$ | 17-5255-01 |
| HisTrap FF | $100 \times 5 \text{ mL*}$ | 17-5255-02 |
| HisPrep FF 16/10 | $1 \times 20 \text{ mL}$ | 28-9365-51 |
| HisTrap FF crude | $1 \times 1 \text{ mL}$ | 29-0486-31 |
| HisTrap FF crude | $5 \times 1 mL$ | 11-0004-58 |
| HisTrap FF crude | $100 \times 1 \text{ mL*}$ | 11-0004-59 |
| HisTrap FF crude | $5 \times 5 \text{ mL}$ | 17-5286-01 |
| HisTrap FF crude | $100 \times 5 \text{ mL*}$ | 17-5286-02 |
| HisTrap FF crude Kit | 1 kit | 28-4014-77 |
| HiTrap Desalting | $1 \times 5 \text{ mL}$ | 29-0486-84 |
| HiTrap Desalting | $5 \times 5 \text{ mL}$ | 17-1408-01 |
| HiPrep 26/10 Desalting | 1 × 53 mL | 17-5087-01 |
| HiPrep 26/10 Desalting | 4 × 53 mL | 17-5087-02 |

^{*} Pack size available by special order.



| Accessories | Quantity | Code number |
|--|----------|-------------|
| 1/16" male/Luer female* | 2 | 18-1112-51 |
| Tubing connector flangeless/M6 female | 2 | 18-1003-68 |
| Tubing connector flangeless/M6 male | 2 | 18-1017-98 |
| Union 1/16" female/M6 male | 6 | 18-1112-57 |
| Union M6 female/1/16" male | 5 | 18-3858-01 |
| Union luerlock female/M6 female | 2 | 18-1027-12 |
| HiTrap/HiPrep, 1/16" male connector for ÄKTAdesign | 8 | 28-4010-81 |
| Stop plug female, 1/16"† | 5 | 11-0004-64 |
| Fingertight stop plug, 1/16"‡ | 5 | 11-0003-55 |

^{*} One connector included in each HiTrap package

^{*}One fingertight stop plug is connected to the top of each HiTrap column at delivery.

| Empty laboratory-scale columns | Quantity | Code number |
|--------------------------------|----------|-------------|
| Tricorn 10/20 column | 1 | 28-4064-13 |
| Tricorn 10/50 column | 1 | 28-4064-14 |
| Tricorn 10/100 column | 1 | 28-4064-15 |
| XK 16/20 column | 1 | 18-8773-01 |
| XK 26/20 column | 1 | 18-1000-72 |
| XK 50/20 column | 1 | 18-1000-71 |
| XK 50/30 column | 1 | 18-8751-01 |

| Related literature | Code number |
|--|-------------|
| Recombinant Protein Purification Handbook, Principles and Methods | 18-1142-75 |
| Affinity Chromatography Handbook, Principles and Methods | 18-1022-29 |
| Affinity Chromatography, Selection guide | 18-1121-86 |
| Ni Sepharose and IMAC Sepharose, Selection guide | 28-4070-92 |
| HiTrap Column Guide | 18-1129-81 |
| Prepacked chromatography columns for ÄKTA systems, Selection guide | 28-9317-78 |

For local office contact information, visit www.gelifesciences.com/contact

www.gelifesciences.com/protein-purification

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[†] Two, five, or seven stop plugs female included in HiTrap packages depending on products.